

## Ipex 100T Primer

### SECTION 1. IDENTIFICATION

<b>Product Identifier</b>	Ipex 100T Primer
<b>Other Means of Identification</b>	74306, 74307, 74308, 74309
<b>Recommended Use</b>	Primer. For priming PVC and CPVC during solvent welding process.
<b>Restrictions on Use</b>	None known.
<b>Manufacturer</b>	Sluyter Company Ltd., 375 Steelcase Road East, Markham, ON, L3R 1G3, Canada, Technical Department, (905) 475-6011, www.sluyter.com
<b>Supplier Identifier</b>	Ipex Electrical Inc., 3 Place du Commerce bureau 101, Verdun, QC, H3E 1H7, 1-866-473-9462
<b>Emergency Phone No.</b>	CANUTEC, 1-888-226-8832 , or *666 on a cellular phone.
<b>SDS No.</b>	0275
<b>Date of Preparation</b>	March 13, 2018

### SECTION 2. HAZARD IDENTIFICATION

Classified according to Canada's Hazardous Products Regulations (WHMIS 2015).

#### Classification

Flammable liquid - Category 2; Acute toxicity (Oral) - Category 3; Acute toxicity (Dermal) - Category 3; Acute toxicity (Inhalation) - Category 3; Skin irritation - Category 2; Serious eye damage - Category 1; Eye irritation - Category 2; Carcinogenicity - Category 2; Specific target organ toxicity (single exposure) - Category 3

#### Label Elements



Signal Word:

Danger

Hazard Statement(s):

Highly flammable liquid and vapour.

Causes serious eye damage.

May cause respiratory irritation.

May cause drowsiness or dizziness.

Suspected of causing cancer.

Precautionary Statement(s):

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical, ventilating, and lighting equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing vapours.

Use only outdoors or in a well-ventilated area.

Product Identifier: Ipex 100T Primer - Ver. 1

SDS No.: 0275

Date of Preparation: March 13, 2018

Date of Last Revision: September 18, 2019

Page 01 of 08

Wear protective gloves/eye protection/face protection.

Response:

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTRE or doctor if you feel unwell.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTRE or doctor.

In case of fire: Use water spray or fog, carbon dioxide, dry chemical powder to extinguish.

Storage:

Store in a well-ventilated place. Keep cool.

Disposal:

Dispose of contents and container in accordance with local, regional, national and international regulations.

#### Other Hazards

Health Hazards Not Otherwise Classified (HHNOC): May be a fire hazard in a confined space. May be a health hazard in confined spaces.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture:

Chemical Name	CAS No.	%	Other Identifiers	Other Names
Methyl Ethyl Ketone	78-93-3	15 - 40		Butanone
Tetrahydrofuran	109-99-9	15 - 40		THF
Acetone	67-64-1	15 - 40		Methyl Ketone

### SECTION 4. FIRST-AID MEASURES

#### First-aid Measures

##### Inhalation

Remove source of exposure or move to fresh air. Get medical advice or attention if you feel unwell or are concerned.

##### Skin Contact

Wash with plenty of water. Take off immediately contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Get medical advice or attention if you feel unwell or are concerned.

##### Eye Contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately rinse the contaminated eye(s) with lukewarm, gently flowing water for 15-20 minutes, while holding the eyelid(s) open. If eye irritation persists, get medical advice or attention.

##### Ingestion

Immediately call a Poison Centre or doctor. Do not induce vomiting. Never give anything by mouth if person is rapidly losing consciousness, or is unconscious or convulsing. Do not induce vomiting.

##### First-aid Comments

Get medical advice or attention if you feel unwell or are concerned.

#### Most Important Symptoms and Effects, Acute and Delayed

If inhaled: small amounts can cause effects as described for inhalation. Symptoms may include coughing, shortness of breath, difficult breathing and tightness in the chest. If on skin: can cause effects as described for skin contact. If in eyes: small amounts may cause very mild irritation. May cause moderate to severe irritation. Symptoms include sore, red eyes, and tearing. If inhaled and/or swallowed: small amounts symptoms may include coughing, shortness of breath, difficult breathing and tightness in the chest. Symptoms may include coughing, choking, shortness of breath, difficult or rapid breathing and wheezing.

Product Identifier: Ipex 100T Primer - Ver. 1

SDS No.: 0275

Date of Preparation: March 13, 2018

Date of Last Revision: September 18, 2019

Page 02 of 08

## Immediate Medical Attention and Special Treatment

### Target Organs

Eyes, lungs, respiratory system.

## SECTION 5. FIRE-FIGHTING MEASURES

### Extinguishing Media

#### Suitable Extinguishing Media

Carbon dioxide, dry chemical powder, appropriate foam, water spray or fog.

#### Unsuitable Extinguishing Media

Water is not effective for extinguishing a fire. It may not cool product below its flash point.

### Specific Hazards Arising from the Product

Flammable liquid and vapour. Can ignite at room temperature. Releases vapour that can form explosive mixture with air. May travel a considerable distance to a source of ignition and flash back to a leak or open container.

In a fire, the following hazardous materials may be generated: corrosive, flammable ammonia; very toxic carbon monoxide, carbon dioxide.

### Special Protective Equipment and Precautions for Fire-fighters

Fight fire from a safe distance or a protected location. flammable or explosive atmosphere. Dike and recover contaminated water for appropriate disposal.

A full-body encapsulating chemical protective suit with positive pressure SCBA may be necessary.

## SECTION 6. ACCIDENTAL RELEASE MEASURES

### Personal Precautions, Protective Equipment, and Emergency Procedures

Use the personal protective equipment recommended in Section 8 of this safety data sheet. Evacuate the area immediately. Isolate the hazard area. Keep out unnecessary and unprotected personnel.

### Environmental Precautions

It is good practice to prevent releases into the environment. Do not allow into any sewer, on the ground or into any waterway. If the spill is inside a building, prevent product from entering drains, ventilation systems and confined areas.

### Methods and Materials for Containment and Cleaning Up

Do NOT use combustible materials such as sawdust. Dike spilled product to prevent runoff. Dike and recover contaminated water for appropriate disposal. Store recovered product in suitable containers that are: review Section 13 (Disposal Considerations) of this safety data sheet. Review Section 13 (Disposal Considerations) of this safety data sheet.

### Other Information

Contact supplier, local fire and emergency services for help. Report spills to local health, safety and environmental authorities, as required.

## SECTION 7. HANDLING AND STORAGE

### Precautions for Safe Handling

If used in a confined space: prevent skin contact. Do not get in eyes, on skin or on clothing. Only use where there is adequate ventilation. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

### Conditions for Safe Storage

Store in an area that is: cool, well-ventilated, out of direct sunlight and away from heat and ignition sources. Store in a closed container.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Product Identifier: Ipex 100T Primer - Ver. 1

SDS No.: 0275

Date of Preparation: March 13, 2018

Date of Last Revision: September 18, 2019

Page 03 of 08

## Control Parameters

Chemical Name	ACGIH TLV®		OSHA PEL		AIHA WEEL	
	TWA	STEL	TWA	Ceiling	8-hr TWA	TWA
Methyl Ethyl Ketone		200 ppm	885 mg/m <sup>3</sup>			
Tetrahydrofuran	50 ppm	100 ppm	590 mg/m <sup>3</sup>			
Acetone	500 ppm	750 ppm	1000 ppm		Not established	

### Appropriate Engineering Controls

Concentrated product: in a confined space: do not allow product to accumulate in the air in work or storage areas, or in confined spaces. Use local exhaust ventilation and enclosure, if necessary, to control amount in the air. Exhaust directly to the outside, taking any necessary precautions for environmental protection. Provide eyewash in work area, if contact or splash hazard exists. Provide safety shower in work area, if contact or splash hazard exists.

### Individual Protection Measures

#### Eye/Face Protection

Wear chemical safety goggles.

#### Skin Protection

Concentrated product: wear chemical protective clothing e.g. gloves, aprons, boots.

#### Respiratory Protection

Concentrated product: wear a NIOSH approved particulate respirator equipped with an N95, R95, or P95 filter.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

### Basic Physical and Chemical Properties

Appearance	Colourless liquid.
Odour	Aromatic
Odour Threshold	Not available
pH	Not available
Melting Point/Freezing Point	< 0 °C (32 °F) (melting); Not available (freezing)
Initial Boiling Point/Range	65 °C (149 °F)
Flash Point	-5 °C (23 °F) (closed cup)
Evaporation Rate	1.8 (n-butyl acetate = 1)
Flammability (solid, gas)	Flammable solid.
Upper/Lower Flammability or Explosive Limit	11.8% (upper); 2.2% (lower)
Vapour Pressure	145 mm Hg at 20 °C
Vapour Density (air = 1)	> 1
Relative Density (water = 1)	0.9 - 1.0
Solubility	Practically insoluble in water
Partition Coefficient, n-Octanol/Water (Log Kow)	Not available
Auto-ignition Temperature	321 °C (610 °F)
Decomposition Temperature	Not available
Viscosity	0.95 - 0.97 centipoises (dynamic)
Other Information	
Physical State	Liquid

## SECTION 10. STABILITY AND REACTIVITY

Product Identifier: Ipex 100T Primer - Ver. 1  
Date of Preparation: March 13, 2018  
Date of Last Revision: September 18, 2019

SDS No.: 0275

Page 04 of 08

**Reactivity**

Not reactive under normal conditions of use.

**Chemical Stability**

Normally stable.

**Possibility of Hazardous Reactions**

None expected under normal conditions of storage and use.

**Conditions to Avoid**

Open flames, sparks, static discharge, heat and other ignition sources. Accumulation of static charge. Freezing.

**Incompatible Materials**

Oxidizing agents (e.g. peroxides), strong acids (e.g. hydrochloric acid), strong bases (e.g. sodium hydroxide).

**Hazardous Decomposition Products**

None known.

**SECTION 11. TOXICOLOGICAL INFORMATION**

Information presented below is for the entire product, unless otherwise specified.

**Likely Routes of Exposure**

Inhalation; skin contact; eye contact; ingestion.

**Acute Toxicity**

Chemical Name	LC50	LD50 (oral)	LD50 (dermal)
Methyl Ethyl Ketone	11700 ppm (male rat) (4-hour exposure) (vapour)	2740 mg/kg (rat)	6480 mg/kg (rabbit)
Tetrahydrofuran	21000 ppm (rat) (4-hour exposure)	1650 mg/kg (rat)	
Acetone	30000 mg/kg (rabbit) (4-hour exposure)	5800 mg/kg (rat) (4-hour exposure)	> 16000 mg/kg (rabbit)

LC50: Not applicable.

LD50 (oral): Not applicable.

LD50 (dermal): Not applicable.

**Skin Corrosion/Irritation**

Human experience shows mild irritation. Symptoms include slight redness and swelling.

**Serious Eye Damage/Irritation**

Human experience shows serious eye irritation. May cause serious eye irritation based on information for closely related materials. Symptoms include sore, red eyes, and tearing. The vapour also irritates the eyes.

**STOT (Specific Target Organ Toxicity) - Single Exposure****Inhalation**

Symptoms may include coughing, shortness of breath, difficult breathing and tightness in the chest.

**Skin Absorption**

Symptoms may include redness, rash, swelling and itching.

**Ingestion**

Can cause effects as described for inhalation.

**Aspiration Hazard**

May be drawn into the lungs (aspirated) if swallowed or vomited. Symptoms may include coughing, choking, shortness of breath, difficult or rapid breathing, and wheezing.

**Carcinogenicity**

Chemical Name	IARC	ACGIH®	NTP	OSHA

Product Identifier: Ipex 100T Primer - Ver. 1

SDS No.: 0275

Date of Preparation: March 13, 2018

Date of Last Revision: September 18, 2019

Page 05 of 08

Acetone	Not evaluated	A4	Not Listed	Not Listed
---------	---------------	----	------------	------------

(Tetrahydrofuran) May cause cancer.

Key to Abbreviations

Group 2B = Possibly carcinogenic to humans.

**Reproductive Toxicity**

**Development of Offspring**

May harm the unborn child.

**Sexual Function and Fertility**

Not known to cause effects on sexual function or fertility. If inhaled: if inhaled and/or swallowed.

**Effects on or via Lactation**

No information was located.

**Germ Cell Mutagenicity**

Not mutagenic.

No information was located for: Skin Corrosion/Irritation, Serious Eye Damage/Irritation, STOT (Specific Target Organ Toxicity) - Repeated Exposure, Respiratory and/or Skin Sensitization, Interactive Effects

**SECTION 12. ECOLOGICAL INFORMATION**

VOC INFORMATION:-..... This product emits VOC's (volatile organic compounds in use. Always ensure that the use of this product complies with local VOC Emission Regulations, where they exist. The VOC level is 409 grams/litre (SCAQMD Test Method 316A).

**Ecotoxicity**

No information was located.

**Acute Aquatic Toxicity**

Chemical Name	LC50 Fish	EC50 Crustacea	ErC50 Aquatic Plants	ErC50 Algae
Methyl Ethyl Ketone	2993 mg/L (Pimephales promelas (fathead minnow); 96-hour)	N/Av	N/Av	N/Av
Tetrahydrofuran	481-578 mg/L (96-hour)			
Acetone	12600 mg/L (Daphnia magna (water flea); 48-hour)			

**Chronic Aquatic Toxicity**

Chemical Name	NOEC Fish	EC50 Fish	NOEC Crustacea	EC50 Crustacea
Methyl Ethyl Ketone	308 mg/L (21-day)	N/Av	N/Av	N/Av
Acetone	5540 mg/L (Oncorhynchus mykiss (rainbow trout); 21-day)			

**Persistence and Degradability**

No information was located.

**Bioaccumulative Potential**

No information was located.

**Mobility in Soil**

No information was located.

## Other Adverse Effects

This product contains volatile organic compounds.

## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal Methods

Dispose of contents and container in accordance with local, regional, national and international regulations. Contact local environmental authorities for approved disposal or recycling methods in your jurisdiction. This product and its container must be disposed of as hazardous waste. Do NOT dump into any sewers, on the ground or into any body of water. Do not reuse empty containers. Dispose of or recycle empty containers through an approved waste management facility.

## SECTION 14. TRANSPORT INFORMATION

Regulation	UN No.	Proper Shipping Name	Transport Hazard Class(es)	Packing Group
Canadian TDG	1992	Flammable Liquid (Tetrahydrofuran)	3	II
Canadian TDG	1992	Flammable Liquid	Limited Quantity	

**Environmental Hazards** Not applicable

**Special Precautions** Please note: Read safety instructions, SDS and emergency procedures before handling.

### Transport in Bulk According to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

**Other Information** In containers up to 5 litres or 30 kg gross weight per package - this is shipped as LIMITED QUANTITY. If the shipment exceeds 500 kg in weight, this is shipped as - FLAMMABLE LIQUIDS CLASS 3.

## SECTION 15. REGULATORY INFORMATION

### Safety, Health and Environmental Regulations

This section is not required by WHMIS.

#### Canada

##### Domestic Substances List (DSL) / Non-Domestic Substances List (NDSL)

Listed on the DSL.

## SECTION 16. OTHER INFORMATION

**NFPA Rating** Health - 2 Flammability - 3 Instability - 2

**SDS Prepared By** Sluyter Company Ltd

**Phone No.** 905-475-6011

**Date of Preparation** March 13, 2018

**Date of Last Revision** September 18, 2019

**Revision Indicators** The following SDS content was changed on June 21, 2019:  
SECTION 11. TOXICOLOGICAL INFORMATION; Carcinogenicity.

**Disclaimer** This Safety Data Sheet was prepared by Sluyter Company Ltd. The information in the Safety Data Sheet is offered for your consideration and guidance when exposed to this product. Sluyter Company Ltd. expressly disclaims all expressed or implied warranties and assume no responsibilities for the accuracy or completeness of the data contained herein. The data in this SDS does not apply to use with any other product or in any other process.

Product Identifier: Ipex 100T Primer - Ver. 1

SDS No.: 0275

Date of Preparation: March 13, 2018

Date of Last Revision: September 18, 2019

Page 07 of 08

---

Product Identifier: Ipex 100T Primer - Ver. 1  
Date of Preparation: March 13, 2018  
Date of Last Revision: September 18, 2019

SDS No.: 0275

Page 08 of 08