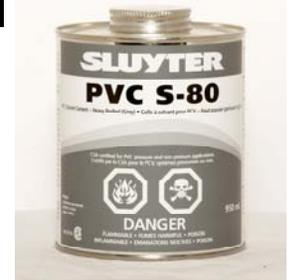


PVC S-80 SOLVENT CEMENT

Heavy Body PVC Solvent Cement - Grey

PRODUCT DESCRIPTION

PVC S-80 (Grey) is a heavy bodied cement for all PVC pipe and fittings. Medium setting. Flows freely and provides a thick layer of cement on the pipe. Excellent for filling gaps and for loose fitting joints with large pipes, up to 12" (304 mm) in diameter. Suitable for all schedules and classes of pipes. CSA certified for PVC pressure and non-pressure applications and "ANSI/NSF 61" requirements. Meets requirements. Recommended for schedule 80 pipe. Used with our approved 3 PRIMER or 3V PRIMER.



DIRECTIONS FOR USE

Applying the Cement will require the use of Primer and following the step-by-step procedure for cutting the pipe and preparing the surfaces. These procedures are set out in detail on the Cement and Primer container labels.

PACKAGING

The S-80 PVC Solvent cement is packaged in a variety of metal container sizes and types, which include the screw top cans with an applicator dauber attached.

SAFETY DATA

It is extremely important to read the relevant safety data in the WHMIS section of the label and the relevant Material Safety Data Sheet, before using the product.

TYPICAL PROPERTIES

APPEARANCE:	Grey heavy bodied liquid
VISCOSITY RANGE:	1500 - 2000 cps at 23°C
FLAMMABILITY:	Extremely flammable
ODOUR:	Strong Ketone Odour. Use in well-ventilated areas
SOLVENTS:	Tetrahydrofuran and Methyl Ethyl Ketone (MEK)
SPECIFIC GRAVITY:	0.90 to 1.00
FREEZING POINT:	<0°C
SHELF LIFE:	Approximately twelve months in tightly closed containers
FLASH POINT:	- 5°C TAG Closed Cup.
VOC INFORMATION:	This product emits VOC's (volatile organic compounds) in its use. Always ensure that the use of this product complies with local VOC Emission Regulations, were they exist. <u>The VOC level is 650 grams/litre (SCAQMD Test Method 316A)</u>